



# DROP FORGE HAMMER

W: [mankoopresses.com](http://mankoopresses.com)  
E: [mankooindia@gmail.com](mailto:mankooindia@gmail.com)  
[info@mankoopresses.com](mailto:info@mankoopresses.com)  
P: (O) +91-161-2510948, 5022948, 9988802100

**Mankoo India Pvt. Ltd**  
29 / 535, G.T. Road,  
Opp. Dhandari Kalan Railway Station,  
Ludhiana - 141010. Punjab. INDIA.

## Specifications For Drop Forge Hammer

Size of Hammer	Kgs.	500	750	1000	1500	2000	2500	3000	4000
Weight of Tup	Kgs	550	800	1200	1800	2200	2700	3200	4100
Space Between Slides	mm.	508	560	635	711	800	813	864	889
	in.	20	22	25	28	28½	32	34	35
Maximum Stroke	mm.	1525	1675	1675	1830	1830	1981	2134	2311
	Ft.in.	5'0"	5'6"	5'6"	6'0"	6'0"	6'6"	7'0"	7'7"
Tup (Front to Back)	mm.	370	410	455	533	597	660	660	864
	in.	14½	16	18	21	23½	26	26	26
Total Height of Machine	mm.	5260	5740	6000	6450	6790	6865	7390	8839
	Ft.in.	17-3	18-10	19-8	21-2	22-3	22-6	24-3	29
Max. Wt. of the Top Die	Kgs.	150	225	300	450	600	750	900	1200
	Lbs.	330	500	660	992	1322	1653	1984	2645
Max. No. of Blows Per Minute	Short Stroke	135	120	100	75	75	55	55	45
	Full Stroke	90	80	70	50	50	35	30	25
	Stroke								
Approximate Gross Weight	M.Tons	21	27	30	48	56	68	78	102
Max. Weight of Job	Kgs	1	2	3	10	20	35	50	75
Electric Motor	H.P.	30	40	50	75	100	125	150	200

