



FORGING PRESSES

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Description

The MIHF series is a forging presses driven by direct drive system that appropriate to produce various types of forging. High rigidity integral frame of a complete range of The MIHF series so that it shows intense power and minimizes elongation. The high precision slide and the 8-surface adjustable guide gib from front to back and side to side produces the high preciseness or the products. In addition, the ring gear and the structure city and the disk type minimized abrasion by of the clutch gear type enhanced torque increasing coefficient of friction.

Specifications For Forging Presses

SPECIFICATION		MIHS-250	MIHS-400	MIHS-600	MIHS-750	MIHS-1000
Capacity	Tonne	250	400	600	750	1000
Tonnage Rating Point	mm	5	5	5	5	5
Stroke Length	mm	150	160	170	190	220
Stroke Per Minute	spm	60	50	40	35	28
Die Height (S.D.A.U)	mm	400	530	560	580	640
Adjustment of RAM	mm	08	08	08	08	10
Bolster Area (LR X FB)	mm	600×700	600×700	670×780	850×900	900×1000
Slide Area (LR x FB)	mm	580×600	580×600	640×680	740×780	830×880
Slide Window	mm	320×500	320×500	360×720	400×740	440×760
Lower Ejector (Table)	mm	2×40	2×40	2×40	2×40	2×50
Upper Ejector (Slide)	Tonxmm	1×20	1×20	1×20	1×20	1×25
Main Motor	kw	18.5	30	37	45	55
Air Pressure	kg/cm2	4-5	4-5	4-5	4-5	4-5
Slide Adjustment Motorised	kw	0.75	0.75	0.75	0.75	1.50

