



UNGEARED C FRAME HIGH SPEED PRESS

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Description

UNGEARED HIGH SPEED PRESSES are suitable for small electric components and progressive dies. The Main frame of the press is of all welded to up right straight line type constructed of thick rolled plates

Specifications For UNGEARED C FRAME HIGH SPEED PRESS

SPECIFICATION

UNGEARED C FRAME HIGH SPEED PRESS

| | | 10 Tons | 20 Tons | 30 Tons | 50 Tons | 80 Tons | 100 Tons |
|--------------------------|---------|---------|---------|---------|---------|---------|----------|
| Bed Size LR x FB | mm | 482×318 | 542×360 | 644×406 | 750×508 | 813×546 | 940×623 |
| Bed to Ram Bottom | mm | 243 | 276 | 330 | 358 | 373 | 535 |
| Stroke Adjustable or Fix | mm | 51 | 63 | 76 | 90 | 102 | 114 |
| Adjustment of Slide | mm | 25 | 28 | 30 | 35 | 35 | 40 |
| Bolster Thickness | mm | 67 | 67 | 72 | 85 | 85 | 85 |
| Bed Opening | mm | 100 | 100 | 125 | 150 | 150 | 175 |
| Shank Hole Dia | mm | 32 | 40 | 40 | 46 | 50 | 53 |
| Floor to Top of Bed | mm | 735 | 726 | 773 | 820 | 836 | 850 |
| No. of Strokes Per Min | S.P.M | 150 | 125 | 120 | 120 | 120 | 120 |
| Motor Power Required | H.P./RP | 1.5/960 | 2/960 | 3/960 | 5/960 | 7.5/960 | 10/960 |

